

Spectroscopic studies of the electrical structure of transition metal and rare earth complex oxides

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Abstract

Spectroscopic studies of transition metal (Tm) and rare earth (Re) oxides, combined with *ab initio* theory identify the band edge electronic structure of high-K dielectrics. The lowest conduction band states are derived from anti-bonding Tm (Re) d^* -states. A novel method for obtaining independent control of band gap energies and dielectric constants in complex oxides, ReTmO_3 , results from coupling of Tm and Re atom d -states bonded to the same oxygen atom.

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1. Introduction

The band edge electronic structure of the group IVB Tm oxides, TiO_2 , ZrO_2 , and HfO_2 , has been studied by X-ray absorption spectroscopy (XAS) and vacuum ultra-violet spectroscopic ellipsometry (VUVSE). Combined with *ab initio* calculations, these studies provide the basis for a quantitative understanding of an empirically determined scaling of band gap, and band offset energy with respect to Si as function of Tm or Re atomic d -state energies. Based on scaling, and confirmed by experiment, elemental oxides, and silicate and aluminate alloys containing Sc, Ti, Ta and Nb have band offset energies too small (< 1 eV)

for achieving the low levels of tunneling required for advanced devices in spite of 5-fold increases in thickness relative to SiO_2 .

Spectroscopic studies of GdScO_3 provide an additional dimension to scaling issues. It is shown that the coupling of Re and Tm d -states through bonding to a common C-atom increases minimum band gaps and conduction band offset energies with respect to Si, identifying a novel approach for *atomic engineering* of advanced gate dielectrics.

2. Spectroscopic studies of group IVB Tm oxides and GdScO_3

The lowest conduction band states of Zr(Hf)O_2 as determined from XAS [1], and VUVSE measurements [2] are associated with $\text{Zr(Hf)} 4(5)d^*$ -states and are

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Table 1
Measured and calculated (italics) d^*-d^* and d^*-s^* splittings (± 0.2 eV)

Oxide	Zr $M_{2,3}$ Hf $N_{2,3}$ d^*-d^* (d^*-s^*)	O K_1 Edge d^*-d^* ($d-s$)	Band Edge d^*-d^* (d^*-s^*)
ZrO ₂	2.5 (12) 1.9 (12.6)	1.5 (4.0) 1.5 (3.5)	1.4 (< 2) 1.3 (1.3)
HfO ₂	< 2 (10) 1.3 (10.4)	1.5 (4.0) 1.6 (3.0)	1.4 (< 2) 1.3 (1.5)

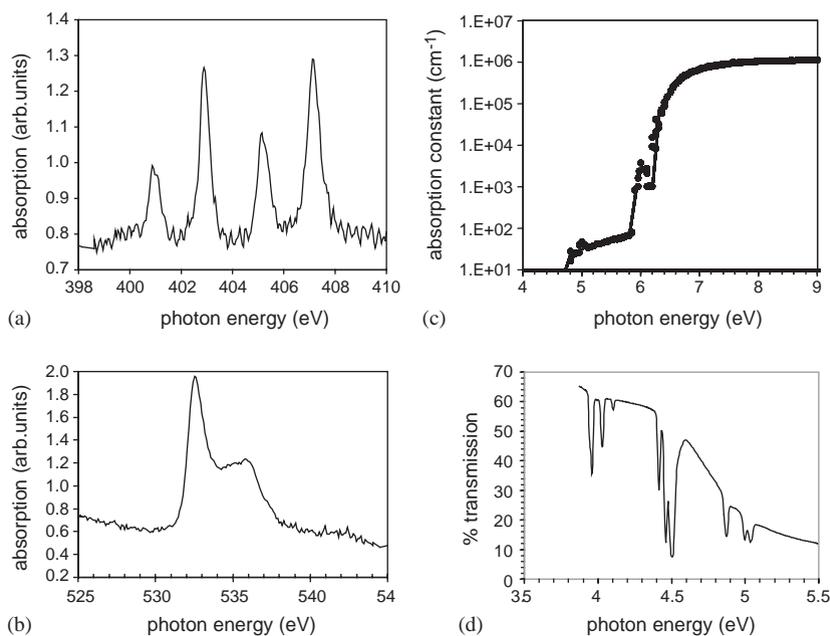


Fig. 1. GdScO₃ spectra: (a) $L_{2,3}$ spectrum for Sc, (b) O K_1 edge spectrum, (c) absorption constant, and (d) intra 4f level transitions.

presented in Table 1. Fig. 1 displays the XAS, VUVSE and optical absorption measurements for crystalline GdScO₃ [3]. The features in the Sc $L_{2,3}$ spectrum in Fig. 1(a) are due to localized transitions between spin-orbit split Sc $2p_{1/2}$ and $2p_{3/2}$ states, and symmetry split Sc $3d^*$ states. The features at ~ 532.5 and 536 eV in the O K_1 edge in Fig. 1(b) are associated, respectively, with transitions to d^* - and s^* -states. Based on its width the lower energy feature is Sc $3d^*$ -like, but also includes Gd $5d^*$. The splitting between these states of ~ 3.5 eV is smaller than the splittings of ~ 4.0 eV in ZrO₂ ($4d^*-5s^*$) and HfO₂ ($5d^*-6s^*$). Fig. 1(c) displays the band edge optical absorption constant, α , as a function of photon energy obtained from analysis of VUVSE data. The transmission spectrum in Fig. 1(d) establishes that features between about 4.8

and 5.8 eV are due to intra-4f level transitions characteristic of the half-occupied 4f-shell of Gd [4]. The threshold for absorption at ~ 5.7 eV in Fig. 1(c) marks the onset of transitions to the lowest d^* -state, and the rapid rise of absorption at ~ 6 eV, the onset of transitions to s^* -states.

3. Ab initio calculations

The spectra for the group IVB oxides have been interpreted through ab initio calculations [5]. The calculations are done initially via a self-consistent field (SCF) Hartree–Fock calculation with a single determinant wave function, not including electron correlation. Following this, there is a configuration

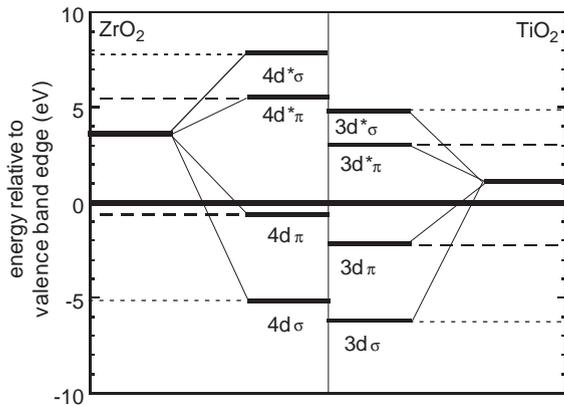
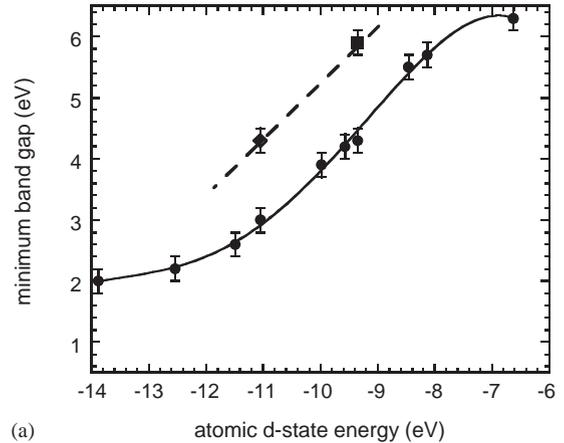


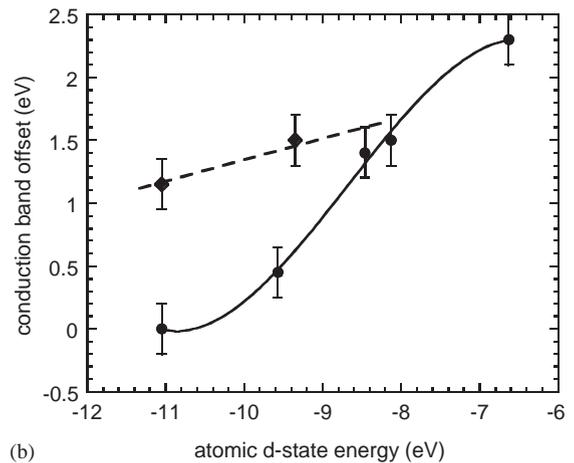
Fig. 2. Calculated band edge electronic structure of ZrO_2 and TiO_2 . Energies are referenced to the top of the valence band.

interaction (CI) refinement of the bonding orbitals based on a multi-determinant expansion wave function, and including electron correlation. This method has been applied to small clusters that include bonding of a Tm atom to O neighbors terminated by H. Calculations have been made for the ground state energy, and the Tm K_1 , the Tm $X_{2,3}$ ($X = L, M$ and N) the O K_1 , and the AO_2 ($A = \text{Ti, Zr}$ and Hf) band edge transitions. Comparisons between the ab initio calculations for $d^* - d^*$ and $d^* - s^*$ splittings of the lowest anti-bonding states and experimental data in Table 1 are in excellent agreement. The calculated band edge electronic structure for ZrO_2 and TiO_2 are included in Fig. 2 with the lowest band gap energies determined from experiment.

Energies in Fig. 2 are referenced to the top of the valence band, which is comprised of O $2p \pi$ non-bonding states. In order of increasing binding energy the valence band states are non-bonding O $2p \pi$, and 3d Ti (4d Zr) π and 3d Ti (4d Zr) σ states bonded with O $2p \pi$ or σ orbitals. The overlap is larger for Ti 3d-O/ $2p \pi$ -bonding than for Zr 4d/O $2p \pi$ -bonding, hence the energy difference of ~ 2 eV. The separation of conduction band d-states comes from the calculations, and the relative energy of the lowest conduction band states is from experiment. The energies of the lowest Tm conduction band states have a reversed π^*/σ^* ordering, and their energies relative to the atomic Ti 3d and Zr 4d states are smaller.



(a) minimum band gap (eV) versus atomic d-state energy (eV)



(b) conduction band offset (eV) versus atomic d-state energy (eV)

Fig. 3. (a) Empirical scaling of band gaps versus atomic d-state energy (b) Empirical scaling of conduction band offset energies with respect to Si versus atomic d-state energy. Solid line—trend for transition metal oxides, dashed line—predicted scaling for complex oxides with d-state coupling.

The most important aspect of Fig. 2 is the energy difference of ~ 2 eV between the atomic d-states, -11.1 eV for the Ti 3d state and -8.13 eV for the Zr 4d state, and the respective, lowest anti-bonding states. This explains the approximately linear dependence of the elemental oxide band gaps with the energies of the respective atomic d-states (see Fig. 3) in the energy range between -11 and -8 eV. This range includes in order of increasing (more positive) d-state energy, Ti, Nb, Ta, Sc, Zr and Hf. The bending over at higher energies, e.g., for Y (or La), is a manifestation of

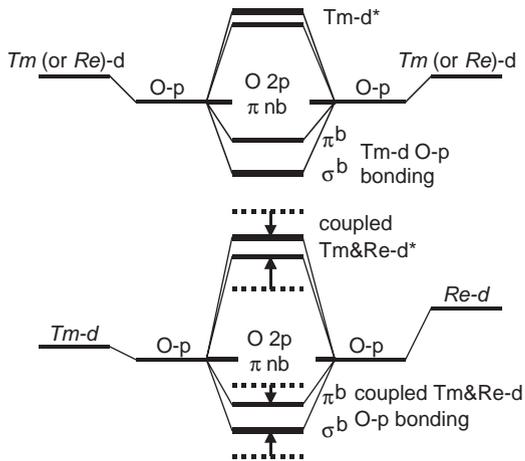


Fig. 4. Schematic representation of molecular orbitals for band edge electronic structure for elemental transition metal and rare earth oxides, and for complex oxides with d-state coupling through O atoms.

increased overlap between higher lying ($n + 1$) s^* -states, and the n d - σ band. The flattening out at lower energy occurs for oxides that are not high- K candidates.

Based on the results presented in Ref. [7], the minimum band gap in GdScO_3 is associated with transitions to Sc $3d^*$ -anti-bonding states and is $\sim 4.3 \pm 0.1$ eV [6]. Scaling arguments suggest the lowest band gap in GdScO_3 should be at approximately the same energy, < 4.5 eV, rather than at the measured value of ~ 5.7 eV.

4. Interpretation of the spectra for GdScO_3

The lowest band gap in GdScO_3 is at ~ 5.7 eV and this represents a marked departure from the empirical scaling discussed above. The local bonding in GdScO_3 includes arrangements in which Gd and Sc atoms are bonded to the same O atom. This promotes a mixing of Sc $3d$ -states and Gd $5d$ -states, which changes the band edge electronic structure as shown schematically in Fig. 4. The upper part of the figure illustrates bonding in elemental Tm (Re) oxides such as Sc_2O_3 (Gd_2O_3) in which Tm or Re atoms are bonded to a common O atom. The lower portion illustrates bonding in complex oxides in which Tm and Re atoms are bonded to

the same O atom. For GdScO_3 , the overlap between Sc $3d$ π states and O $2p$ states is greater than for Gd $5d$ π states. These overlaps shift the valence band, and anti-bonding states from their values in the respective end member oxides. Based on these overlaps, the valence band π -states are at intermediate energies with respect to the corresponding elemental oxide states, increasing the energy of the lowest conduction band states with respect to Sc_2O_3 .

The basis for the scaling of Re/Tm complex oxide band gaps and band offsets with d-states energies is developed from comparisons between GdScO_3 and ZrO_2 , where the onset of strong absorption occur at ~ 5.7 eV, suggesting that GdScO_3 has a band gap characteristic of a $4d$ Tm oxide. In this context the average atomic d-state energy of Sc and Gd is -8.0 eV, approximately equal to the d-state energy of Zr, -8.13 eV. Additionally, the band gaps of ScO_3 , ~ 4.3 eV, and Gd_2O_3 , ~ 6.3 eV, average to ~ 5.3 eV. This suggests a virtual crystal model for complex Tm/Re oxides in which d-states of the constituent atoms are coupled through bonding to the same O atoms. Bonding in Tm/Re silicates and aluminates is qualitatively different, and this has been addressed in Ref. [1]. The energies of Zr and Si core states track across Zr silicate alloys with a constant separation [7]. This is equivalent to the difference between the band edge transitions between O $2p$ π non-bonding states and Zr $4d^*$ and Si $3s^*$ states maintaining a constant energy. Tm/Re silicate and aluminate alloys are then 2-band systems, where conduction band energies are maintained at relative end-member oxide levels, but absorption strengths scale with relative concentration. The complex ReTmO_3 display a qualitatively different 1-band behavior. However, oxides of Gd_2O_3 and Sc_2O_3 , with other than a 1:1 ratio are expected to display spectra characteristic of more than one d-state bonding group; Sc_2O_3 -rich alloys should display multiple d^* -state features characteristic of Sc–O–Sc, and Sc–O–Gd bonding.

5. Discussion

Fig. 4 includes the application of the virtual crystal model to complex oxides. The square point is the experimental value for GdScO_3 and is plotted at the Sc atomic d-state energy of -9.35 eV. The

diamond shape point is calculated for a HfO₂ (5d)–TiO₂ (3d), 1:1 alloy, TiHfO₄, where the predicted band gap is 4.45 eV, the average of HfO₂ (5.8 eV) and TiO₂ (3.1 eV). Conduction band offset energies are estimated on the basis of the same model. GdScO₃ is *equivalent* to ZrO₂ with an offset of ~ 1.5 eV, and Hf(Zr)TiO₄ is expected to have an offset energy of approximately ~ 1 eV, whilst a Ta₂O₅–2HfO₂ alloy may have an offset as high as 1.4 eV.

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