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Growth of LaAIO₃ on silicon via an ultrathin SrTiO₃ buffer layer by molecular-beam epitaxy

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(001)-oriented LaAlO₃ films were grown epitaxially on (001) Si substrates utilizing an ultrathin 5 unit-cell-thick SrTiO₃ buffer layer. The SrTiO₃ layer was grown at ~250 °C and annealed in vacuum at 550 °C, following an epitaxy-by-periodic-annealing procedure. Upon this buffer layer, the LaAlO₃ layer was then grown by codeposition at 580 °C. The rocking curve of the as-grown LaAlO₃ film exhibits a full width at half maximum value as small as 0.02°. Atomic force microscopy shows that the surface of the LaAlO₃ film has a root-mean-square roughness of 1.3 Å. Scanning transmission electron microscopy reveals that the LaAlO₃/SrTiO₃ interface and the SrTiO₃/Si interfaces are sharp. This high crystalline quality, twin-free, epitaxial LaAlO₃ on SrTiO₃ on silicon could be relevant to integrating oxides with multiple functionalities on silicon. *Published by the AVS*. https://doi.org/10.1116/1.5009185

I. INTRODUCTION

LaAlO₃ has a pseudocubic lattice parameter of $3.790 \text{ Å}^{,1}$ close to that of (001) Si with a 45° in-plane rotation (5.431 Å/ $\sqrt{2} = 3.840$ Å). This close lattice match in combination with thermodynamic stability^{2,3} motivates the epitaxial integration of (001) LaAlO₃ thin films on (001) Si substrates so that a wide range of functional oxides can be integrated in high quality form with this mainstream semiconductor platform and workhorse. Following its initial use as a low dielectric loss substrate for growing high temperature superconductor thin films such as ErBa₂Cu₃O₇,⁴ single-crystal (001) LaAlO₃ has been a popular substrate for the growth of various epitaxial oxides, ranging from metallic oxides for bottom electrodes including CaRuO₃,⁵ La_{1/2}Sr_{1/2}CoO₃,⁶ and LaNiO₃;⁷ multiferroics like BiFeO₃;⁸ colossal magnetoresistance materials like La_{2/3}Ca_{1/3}MnO₃;⁹ metal-insulator transition materials including NdNiO₃,¹⁰ photocatalytic materials like the anatase polymorph of TiO₂;¹¹ tunable dielectrics like SrTiO₃ (Ref. 12) and $Ba_xSr_{1-x}TiO_3$;¹³ and oxide superlattices with emergent interface ferromagnetism.¹⁴ Therefore, LaAlO₃ of high crystalline quality on silicon would pave the way for integrating a plethora of functional oxides with mainstream semiconductor technology.

Historically, LaAlO₃ has been grown on silicon using various methods, including metal organic chemical vapor deposition,¹⁵ pulsed layer deposition,¹⁶ sputtering,¹⁷ and atomic layer deposition.¹⁸ Such LaAlO₃ films grown directly on silicon are amorphous or polycrystalline, making them unsuitable for the overgrowth of epitaxial functional oxides. Although the LaAlO₃/Si interface was shown to be thermodynamically stable^{2,3} and the epitaxial growth of both (001) Si on (001) LaAlO₃ (Ref. 19) and (111) Si on (111) LaAlO₃ (Ref. 20) has been demonstrated, the reverse case-the growth of epitaxial LaAlO₃ directly on silicon-has never been achieved. To enable the epitaxial growth of LaAlO₃ on silicon, an epitaxial buffer layer that can be directly grown on silicon is introduced. Up to now, the most widely used buffer layer is SrTiO₃ grown by molecular-beam epitaxy (MBE).^{21–25} With SrTiO₃ as the buffer layer, epitaxial LaAlO₃ is possible on silicon; however, the crystalline quality of the LaAlO₃ layer is far from perfect. Its quality is limited by both the perfection of the SrTiO₃ buffer layer and the growth conditions used to prepare the LaAlO₃ layer, as evidenced by relatively broad rocking curves from four-circle x-ray diffraction (XRD) measurements.^{22,24} By enhancing the crystalline quality of the LaAlO₃ layer on top of silicon, we foresee an improvement in the properties of the oxide films that can be epitaxially integrated with silicon. This is because the quality of the materials grown on top of LaAlO₃ is restricted by the quality of the LaAlO₃ layer underneath.

In this study, we report the growth of LaAlO₃ with improved crystalline quality on (001) Si with a 5 unit-cell-thick $SrTiO_3$ buffer layer. After describing the growth conditions in detail, we characterize the resulting improved film

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by XRD, scanning transmission electron microscopy (STEM), and atomic force microscopy (AFM). Many films were grown to perfect the method described in this paper. All the results shown are from the growth of one film—the best one.

II. EXPERIMENT

Both LaAlO₃ and SrTiO₃ films were grown via MBE in a Veeco GEN10 system with a background pressure in the high 10⁻⁹Torr range. Strontium, lanthanum, and aluminum molecular beams were generated with conventional effusion cells from elemental sources, while the titanium beam was generated with a Ti-Ball.²⁶ Molecular oxygen was introduced and controlled via a piezoelectric leak valve. The substrate temperature was monitored with a thermocouple (that is unfortunately not in direct contact with the sample or sample holder) for temperatures below 500 °C and with an optical pyrometer for temperatures higher than 500 °C. Reflection high-energy electron diffraction (RHEED) was used for in situ monitoring of the growth. After sample growth, ex situ XRD involving θ - 2θ , rocking curves (ω scans), and ϕ scans were made to assess the crystalline perfection of the films. AFM was used to evaluate the surface roughness of the films. The interface abruptness of the heterostructure and its microstructure was investigated using STEM.

The (001) Si substrates (3 in. diameter, p-type, boron doped, single-side polished, and resistivity of 0.016–0.017 Ω cm) were cleaned in a commercial ultraviolet ozone cleaner for 20 min to remove organic contamination before being loaded into the MBE chamber. After the native SiO₂ was removed by heating in vacuum to 980 °C for about 20 min, the substrate was cooled down to 600 °C for the deposition of a half of a monolayer of strontium to form a silicide layer for the SrTiO₃ growth.²⁷ Following the epitaxy-by-periodicannealing process,²⁸ a 2.5 unit-cell-thick SrTiO₃ layer was grown by codeposition at ~250 °C under a low oxygen partial pressure of $(1-3) \times 10^{-8}$ Torr. The as-grown 2.5 unitcell-thick SrTiO₃ layer was then annealed at \sim 550 °C in vacuum to improve its crystalline quality. This process was repeated twice to achieve a 5 unit-cell-thick SrTiO₃ buffer layer. More details of the growth of this SrTiO₃ buffer layer on silicon are given elsewhere.^{28–30}

A 10 nm thick LaAlO₃ layer was grown by codeposition on top of the 5 unit-cell-thick SrTiO₃ buffer layer on (001) Si in the same growth chamber without breaking vacuum. Prior to the growth of the 10 nm thick LaAlO₃ layer, the fluxes of lanthanum and aluminum were calibrated by growing homoepitaxial LaAlO₃ on a single-crystal (001) LaAlO₃ substrate at 700 °C by codeposition and monitoring the characteristic surface reconstructions using *in situ* RHEED for feedback.³¹ If homoepitaxial LaAlO₃ is nonstoichiometric and has a lanthanum-rich surface, half-order streaks along the [110] azimuth (pseudocubic notation is used for LaAlO₃ throughout this paper) would appear in the RHEED pattern; a slightly aluminum-rich surface would lead to a RHEED pattern with half-order streaks along the [100] azimuth. Based on these surface reconstructions, the temperatures of the lanthanum and aluminum sources were carefully adjusted to provide precisely matched lanthanum and aluminum fluxes. More details of this calibration method are given in Ref. 31. With the closely matched lanthanum and aluminum fluxes, RHEED intensity oscillations of the 01 streak (or the specular spot) were recorded with the RHEED beam incident along the [110] azimuth for homoepitaxial LaAlO₃ codeposited at a substrate temperature of 700 °C. The result is shown in Fig. 1. The growth rate of LaAlO₃ by codeposition was typically 1 unit cell per minute (23 nm/h).

The growth of a LaAlO₃ layer with high crystalline quality on 5 unit cells of SrTiO₃ on silicon not only requires well matched (1:1) lanthanum and aluminum fluxes, but also needs a meticulously controlled transitional between the thin SrTiO₃, which was grown at relatively low temperature, and the LaAlO₃, which was grown at relatively high temperature. This is because 5 unit cells of SrTiO₃ (the reason we grew 5 unit cells of SrTiO₃ is given in Sec. III) are much thinner than the thickness of the SrTiO₃ buffer layers in most epitaxial perovskite oxide thin films grown on SrTiO₃ on silicon.³² Should the 5 unit-cell-thick SrTiO₃ on silicon be exposed to oxygen at high temperatures (>500 °C) for a considerable amount of time, the crystalline quality of the thin SrTiO₃ buffer layer and the interface between the SrTiO₃ and the silicon substrate will be significantly degraded, making it difficult to grow an epitaxial LaAlO₃ layer on top. To minimize the exposure of the 5 unit-cell-thick SrTiO₃ on silicon to oxygen at high temperatures during the heating-up stage, we started slowly introducing oxygen into the chamber when the SrTiO₃-buffered silicon was heated to beyond \sim 350 °C. In addition, we opened the lanthanum and aluminum shutters simultaneously at 400–450 °C to initiate the growth of LaAlO₃. The chamber pressure and the substrate temperature as functions of time were recorded during this transitional stage and are shown in Fig. 2. Soon after the lanthanum and aluminum shutters were opened, the substrate temperature and the oxygen partial pressure reached 580°C (pyrometer



FIG. 1. (Color online) RHEED intensity of the 01 diffraction streak as a function of time showing the growth rate of LaAlO₃ by codeposition. The period of the RHEED oscillation marked by the arrow indicates the time needed for the growth of a single unit cell thickness of LaAlO₃ along the [001] direction by codeposition. For this work, the growth rate was typically 1 unit cell per minute.



FIG. 2. (Color online) Substrate temperature ($T_{\rm sub}$) read by the thermocouple and the chamber pressure read by an ion gauge as a function of time during heating of the 5 unit-cell-thick SrTiO₃ on silicon for the initiation of the LaAlO₃ layer. Oxygen was slowly introduced into the chamber while the substrate was heated. At 400–450 °C, the lanthanum and aluminum shutters were opened simultaneously initiating the LaAlO₃ codeposition, before the chamber pressure reached ~3 × 10⁻⁷ Torr (corresponding to an oxygen partial pressure of ~3 × 10⁻⁷ Torr).

reading) and $\sim 3 \times 10^{-7}$ Torr, respectively. A 10 nm thick LaAlO₃ layer was grown at the elevated temperature of 580 °C under a background oxygen partial pressure of 3 × 10⁻⁷ Torr. Although the growth temperature of the LaAlO₃ layer is lower than most reports of epitaxial LaAlO₃ on SrTiO₃ on silicon in the literature,^{22,23,33} the films show better crystalline quality, as is shown in Sec. III.

III. RESULTS AND DISCUSSION

We chose 5 unit cells as the thickness of the SrTiO₃ buffer layer for the heterostructure [10 nm LaAlO₃ on 5 unit cells (2 nm) of SrTiO₃ on (001) Si] with both strain and film homogeneity in mind. In terms of the epitaxial strain, LaAlO₃ is better lattice matched to (001) Si (1.3% compressive strain) than it is to SrTiO₃ (3% compressive strain). Thus, SrTiO₃ coherently grown on silicon would be preferred for the growth of a LaAlO₃ overlayer compared to the growth of LaAlO₃ on a relaxed SrTiO₃ layer on silicon. It has been shown that SrTiO₃ films above 5 unit cells (2 nm) are partially relaxed on (001) Si.^{29,34} Therefore, an SrTiO₃ buffer layer with a thickness equal to or below 5 unit cells is optimal for coherent SrTiO₃ growth on (001) Si. From the homogeneity perspective, previous work utilizing plan-view STEM showed that there is a phase-separation instability for 2.5 unit-cell-thick SrTiO₃ films on (001) Si, resulting in inhomogeneous coverage on (001) Si by SrTiO₃ islands.³⁵ Thus, an SrTiO₃ layer thicker than 2.5 unit cells is desired for homogeneous coverage of the underlying silicon substrate. Taking both considerations into account, we grew a 5 unit-cell-thick SrTiO₃ buffer layer to make it both coherently strained to the silicon substrate and a reasonably homogeneous buffer layer for the growth of the overlying LaAlO₃ film

In situ RHEED was used to monitor the growth of both the $SrTiO_3$ and the LaAlO₃ layers. The RHEED patterns of the 5 unit-cell-thick $SrTiO_3$ buffer layer after growth with



FIG. 3. (Color online) RHEED images of the 5 unit-cell-thick $SrTiO_3$ along the [100] (a) and [110] (b) azimuth of the (001) $SrTiO_3$ surface showing that the thin $SrTiO_3$ film is smooth. RHEED images of the 10 nm thick $LaAlO_3$ film after growth viewed along the [100] (c) and [110] (d) azimuth indicate that the 10 nm thick $LaAlO_3$ film is smooth and single crystalline. These RHEED images are from the growth of the same film grown with the parameters shown in Figs. 1 and 2.

the incident beam along the [100] and [110] azimuth of the (001) SrTiO₃ surface are shown in Figs. 3(a) and 3(b), respectively. RHEED patterns of the 10 nm thick LaAlO₃ film after growth are shown in Figs. 3(c) and 3(d), along the [100] and [110] azimuth of the (001) LaAlO₃ surface, respectively. The streaky patterns show that the surface of both the 5 unit-cell-thick SrTiO₃ and 10 nm thick LaAlO₃ grown on it are smooth. No extra spots were detected from RHEED patterns during or after the growth, indicating that the film is epitaxial and single phase.

XRD was measured with both Rigaku SmartLab and PANalytical X'Pert diffractometers, utilizing Cu $K_{\alpha 1}$ radiation. Figure 4(a) shows the θ -2 θ measurement of the same heterostructure characterized in Figs. 1–3. The presence of only 00 ℓ reflections in combination with the RHEED [Figs. 3(c) and 3(d)] from the 10 nm thick LaAlO₃ layer indicates that the LaAlO₃ film is single crystalline and phase-pure. Clear Kiessig fringes³⁶ can be seen in the θ -2 θ scan, signifying that the interfaces of the heterostructure are smooth.

The rocking curve in ω of the LaAlO₃ 002 peak was measured to assess the crystalline perfection of the 10 nm thick LaAlO₃ film. The result is shown in Fig. 4(b). The rocking curve has a full width at half maximum (FWHM) value of 0.02° , which is the narrowest FWHM ever reported for LaAlO₃ films on silicon and indicates that the 10 nm thick LaAlO₃ film possesses a high degree of crystalline perfection. The in-plane orientation relationship between the LaAlO₃ film and the silicon substrate was confirmed with a ϕ scan: (001) LaAlO₃ || (001) Si and [110] LaAlO₃ || [100] Si, as is shown in Fig. 4(c). The ϕ scan of the 10 nm thick LaAlO₃ film has a FWHM of $\sim 1^{\circ}$, which means that the inplane mosaic spread is relatively large. This might be inherited from the in-plane mosaic spread of the SrTiO₃ buffer layer (The narrowest FWHM in ϕ of SrTiO₃ grown on silicon that has been reported is 0.5°.37 Indeed improving inplane registry between SrTiO₃ and silicon remains a major unsolved challenge.) and is consistent with the broad feature of the LaAlO₃ 103 peak from the reciprocal space mapping (RSM), as is shown in Fig. 4(d). The RSM of the Si 115 peak is shown in Fig. 4(d) for comparison.

Rocking curves of several LaAlO₃ single crystals (measured on commercial substrates) contain multiple peaks due to the existence of twins,¹ as is shown in Fig. 5(a). Compared to commercial (001) LaAlO₃ single crystal substrates, our 10 nm thick LaAlO₃ film on silicon shows a comparable rocking curve FWHM. Next, we compare the rocking curve FWHM in ω of our best 10 nm thick LaAlO₃ film on silicon with previous results for such films from the literature. Figure 5(b) shows this comparison and signifies that we have enhanced the crystalline quality of the LaAlO₃ film on SrTiO₃-buffered silicon by almost an order of magnitude. We also include the rocking curve FWHM of a thick LaAlO₃ film grown on a (001) SrTiO₃ single crystal substrate³⁸ for comparison.

XRD was used to check the strain state of the resulting LaAlO₃ film on silicon. If LaAlO₃ was commensurately strained to the underlying silicon substrate, it should have an out-of-plane lattice spacing given approximately by 3.753 Å, assuming isotropic elasticity and the epitaxial film to have



FIG. 4. (Color online) XRD measurements of the same heterostructure (10 nm LaAlO₃ on the 5 unit-cell-thick SrTiO₃ buffer layer on silicon that was characterized in Figs. 1–3). θ -2 θ scan (a) shows only 00 ℓ reflections of LaAlO₃. This, in conjunction with the RHEED, indicates that the LaAlO₃ film grew epitaxially on the 5 unit-cell-thick SrTiO₃ on silicon. The small hump near $2\theta = 46^{\circ}$ comes from the 5 unit-cell-thick SrTiO₃. Rocking curve in ω (b) of the LaAlO₃ 002 peak shows a single peak with a FWHM of 0.02°. ϕ scan (c) shows that the in-plane epitaxial relationship between the 10 nm thick (001) LaAlO₃ and the (001) Si substrate is cube-on-cube with a 45° in-plane rotation. Plots of the LaAlO₃ 101 family of peaks and the Si 111 family of peaks are offset for clarity. RSMs of the LaAlO₃ 103 peak and the Si 115 peak (d) indicate a relatively large in-plane broadening for the 10 nm thick LaAlO₃ film.



FIG. 5. (Color online) FWHM of the rocking curves of the LaAlO₃ 002 peak of several commercial (001) LaAlO₃ single crystals (a) shows multiple peaks due to the twinning of the LaAlO₃ single crystal. The rocking curve FWHM of the 10 nm thick LaAlO₃ on the 5 unit-cell-thick SrTiO₃ on silicon is comparable to the narrowest FWHM value of $\sim 0.024^{\circ}$ for LaAlO₃ single crystals. A comparison of rocking curve FWHM of our film with the narrowest values reported in the literature (b) shows that we have narrowed the FWHM of the LaAlO₃ layer on silicon by almost an order of magnitude. The diamond-, square-, and triangle-shaped data points are from Refs. 22–24, respectively. The horizontal axis indicates the thickness of the LaAlO₃ films grown on silicon. The circular data point is from a LaAlO₃ film grown on an SrTiO₃ single crystal substrate from Ref. 38.

the same Poisson ratio (v = 0.26) as bulk LaAlO₃.³⁹ The measured out-of-plane lattice parameter of the LaAlO₃ film, derived from the θ -2 θ scan using a Nelson-Riley fit,⁴⁰ is 3.761 ± 0.003 Å, indicating that the film is not commensurately strained. Another possibility is that the 1.3% misfit strain between the LaAlO₃ film and the silicon substrate relaxed fully during growth. The out-of-plane lattice spacing in this case, assuming that the only strain on the LaAlO₃ film arises due to the relatively large difference in the thermal

expansion coefficients of silicon (averaging 3.5×10^{-6} K⁻¹ between room temperature and $520 \,^{\circ}\text{C})^{41}$ and LaAlO₃ (averaging 8.5×10^{-6} K⁻¹ between room temperature and $520 \,^{\circ}\text{C})^{42}$ is calculated as follows: If the 10 nm thick LaAlO₃ film were fully relaxed at 580 °C, its pseudocubic lattice parameter ($a_{\text{in-plane, 580 °C}}^{\text{LaAlO_3}}$) would be equal to that of bulk LaAlO₃, which is approximately 3.807 Å at 580 °C.⁴² Assuming that on cooling the LaAlO₃ film is fully clamped to the underlying silicon substrate, we have⁴³

$$a_{\text{in-plane, 25}^{\circ}\text{C}}^{10\,\text{nm}\,\text{LaAlO}_3} - a_{\text{in-plane, 580}^{\circ}\text{C}}^{10\,\text{nm}\,\text{LaAlO}_3} = \frac{a_{\text{in-plane, 25}^{\circ}\text{C}}^{\text{silicon}} - a_{\text{in-plane, 580}^{\circ}\text{C}}^{\text{silicon}}}{\sqrt{2}}, \qquad (1)$$

where $a_{in-plane, 25 \circ C}^{silicon}/\sqrt{2} = 3.84 \text{ Å}$ and $a_{in-plane, 580 \circ C}^{silicon}/\sqrt{2} = 3.848 \text{ Å}$. The out-of-plane lattice parameter of the 10 nm LaAlO₃ film under the above assumptions and assuming isotropic elasticity can be calculated via

$$a_{\text{out-of-plane, }25\,^{\circ}\text{C}}^{10\,\text{nm}\,\text{LaAIO}_3} = \frac{2\nu}{\nu - 1} a_{\text{in-plane, }25\,^{\circ}\text{C}}^{10\,\text{nm}\,\text{LaAIO}_3} + \frac{1 + \nu}{1 - \nu} a_{0,25\,^{\circ}\text{C}}^{\text{LaAIO}_3},$$
(2)

where v = 0.26 is the Poisson ratio of LaAlO₃³⁹ and $a_{0,25 \circ C}^{\text{LaAlO_3}}$ is 3.790 Å. From Eq. (2), $a_{\text{out-of-plane, }25 \circ C}^{10\,\text{nm}\,\text{LaAlO_3}}$ is calculated to be 3.782 Å, which is larger than the measured value of 3.761 ± 0.003 Å. This means that the 10 nm thick LaAlO₃ film is not fully relaxed. Further calculations based on the inplane lattice constant for the LaAlO₃ film—3.778 ± 0.004 Å— obtained from the RSM of the LaAlO₃ 103 peak [Fig. 4(d)] show that the 10 nm thick LaAlO₃ film is 90% relaxed.

The surface roughness of the as-grown 10 nm thick LaAlO₃ film on silicon was evaluated by AFM utilizing an Asylum Research MFP-3D in the tapping mode. Figures 6(a) and 6(b) show the surface height scan and the three dimensional height scan of the same sample characterized in Figs. 1–5, respectively. The root mean square of the surface roughness is ~1.3 Å, which is comparable to the best LaAlO₃-on-silicon films reported in the literature.²² The smooth surface is beneficial for the integration of overlying functional oxides including the synthesis of superlattices.

The interface abruptness and microstructure of the same heterostructure characterized in Figs. 1-6 were investigated



FIG. 6. (Color online) AFM images of the same 10 nm thick LaAlO₃ film grown on the 5 unit-cell-thick SrTiO₃ on silicon that was characterized in Figs. 1–5. The surface height scan (a) as well as the three dimensional image (b) reveals a relatively smooth surface of the as-grown 10 nm thick LaAlO₃ film on silicon.



FIG. 7. (Color online) HAADF STEM image (a) of the same 10 nm thick LaAlO₃ on a 5 unit-cell-thick SrTiO₃ buffer layer on silicon that was characterized in Figs. 1–6. It is clear from (a) that the LaAlO₃/SrTiO₃ interface is relatively sharp. Most of the SrTiO₃/Si interface is crystalline, with small portion of the interface being amorphous. An expanded view (b) of a section with the crystalline SrTiO₃/Si interface (indicated by the arrow) is shown below. A schematic drawing is overlaid to indicate the atom configuration of LaAlO₃ and SrTiO₃.

by aberration-corrected STEM. High-angle annular dark field (HAADF) images were taken at 300 kV with a 21.4 mrad probe-forming semiangle on an FEI-Titan Themis. Figure 7(a) reveals a clear interface between the LaAlO₃ and SrTiO₃ layers. The atomic configuration of the interface is shown in the inset on top of the STEM image in the magnified image of Fig. 7(b). Most of the SrTiO₃/Si interface is crystalline and nearly free of an amorphous SiO₂ layer, but amorphous layers exist in small sections of the SrTiO₃/Si interface. The preservation of this relatively high crystalline interface is attributed to the controlled growth of the 5 unit-cell-thick SrTiO₃ layer³⁰ as well as the careful transition between the thin SrTiO₃ buffer layer and the LaAlO₃ layer on top of it.

IV. SUMMARY AND CONCLUSIONS

Using MBE, we have grown LaAlO₃ films with high crystalline quality on SrTiO₃-buffered silicon. A LaAlO₃ film with a rocking curve FWHM of 0.02° was achieved, which is the narrowest for LaAlO₃ films on silicon and is comparable to single-crystal LaAlO₃ substrates. The surface of the film is smooth with a root mean square roughness of ~1.3 Å by AFM. STEM reveals both the LaAlO₃/SrTiO₃ and the SrTiO₃/Si interfaces to be sharp. The improved perfection of LaAlO₃ on silicon paves the way for utilizing LaAlO₃ as a template layer for growing closely lattice matched functional oxides with high crystalline quality on top of silicon, thus enabling the novel phenomena observed in oxide heterostructures to be integrated with the backbone of semiconductor technology.

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