Adsorption-controlled growth and properties of epitaxial SnO films

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When it comes to providing the unusual combination of optical transparency, $p$-type conductivity, and relatively high mobility, Sn$^{2+}$-based oxides are promising candidates. Epitaxial films of the simplest Sn$^{2+}$ oxide, SnO, are grown in an adsorption-controlled regime at 380 °C on Al$_2$O$_3$ substrates by molecular-beam epitaxy, where the excess volatile SnO$_x$ desorbs from the film surface. A commensurately strained monolayer and an accompanying van der Waals gap is observed near the substrate interface, promoting layers with high structural perfection notwithstanding a large epitaxial lattice mismatch (−12%). The unintentionally doped films exhibit $p$-type conductivity with carrier concentration 2.5×10$^{16}$ cm$^{-3}$ and mobility 2.4 cm$^2$ V$^{-1}$ s$^{-1}$ at room temperature. Additional physical properties are measured and linked to the Sn$^{2+}$ valence state and corresponding lone-pair charge-density distribution.

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I. INTRODUCTION

The amalgamation of high electrical conductivity and optical transparency within transparent conducting oxides (TCOs) is critically important for the development of next generation, high efficiency photovoltaics and interactive transparent electronics [1]. To date, designing TCOs has mainly involved doping wide-band-gap semiconductors. While this methodology has successfully produced $n$-type materials with low electron effective masses and high mobilities [2–4], the synthesis of $p$-type TCOs with equally desirable properties has been considerably more challenging.

Recent high-throughput searches founded on first-principle calculations identify Sn$^{2+}$-based oxides as promising candidates for optically transparent $p$-type conductors [5]. In addition to exhibiting low hole effective masses and large band gaps, these compounds also display attractive dopant characteristics in which shallow acceptor states give rise to intrinsic $p$-type behavior that remain uncompensated by the energetically costly formation of oxygen-vacancy donor states [5–7]. Unfortunately, tin robustly prefers the Sn$^{4+}$ oxidation state, making the stabilization of Sn$^{2+}$-based oxides difficult [8–10].

Of all compounds involving Sn$^{2+}$, stannous oxide (SnO), with its simple binary structure, represents a quintessential model system to investigate and demonstrate valence stabilization in high-quality single-crystalline form. SnO is fundamentally important for its pressure-induced insulator-metal phase transition [11], which concomitantly kindles superconductivity [11,12] as observed in isostructural FeSe [13,14] and is technologically relevant for next-generation computing [15–18] and energy-sustainable applications [19,20]. Despite its simple structure and unique properties, the quality of SnO films reported in the literature varies greatly [15,21–27]. Part of the challenge with obtaining high-quality SnO is stabilizing Sn$^{2+}$ over Sn$^{4+}$ [28,29]. Indeed, thermodynamic phase diagrams omit SnO considering it metastable and to disproportionate to Sn and SnO$_2$ [30].

Strategies to stabilize Sn$^{2+}$ include using metal-organic precursors [28] and exploiting the higher vapor pressure of SnO suboxides over SnO$_2$ [4,21–25,31]. Here, we adopt the latter approach and present a study of the growth and properties of SnO films produced using molecular-beam epitaxy. The single-crystalline layers are deposited in a spiral growth mode at temperatures compatible with back-end-of-line fabrication processes. After establishing that these epitaxial SnO films have the highest structural perfection as well as...
the lowest background carrier concentrations reported to date, we proceed to investigate the electronic properties of SnO by combining spectroscopic measurements with first-principles calculation results.

II. RESULTS AND DISCUSSION

A. Phase identification

SnO films are grown on r-plane Al2O3(1102) substrates using molecular-beam epitaxy in a Veeco GEN10 stainless-steel ultrahigh-vacuum system (base pressure = $1 \times 10^{-8}$ Torr) under a background O2 partial pressure of $5 \times 10^{-7}$ Torr. SnO is supplied from an SnO2-containing (99.96% purity, Alfa Aesar) effusion cell operating near 950 °C. In situ reflection high-energy electron diffraction patterns demonstrate that layers deposited at a substrate temperature $T_s$ below 370 °C are amorphous and that no deposition occurs above 400 °C. At high homologous growth temperatures, adsorbed SnO species return to the gas phase due to their low sticking probabilities rather than accumulating on the growth surface [32,33]. Films grown between 370 °C ≤ $T_s$ ≤ 400 °C are crystalline and represent the main focus of this article. The following discussion is for a SnO layer deposited at 380 °C on r-plane Al2O3(1102) in a background O2 partial pressure of $5 \times 10^{-7}$ Torr.

The crystallographic phase of SnO/Al2O3(1102) layers is established using Raman spectroscopy and x-ray diffraction (XRD). Figure 1(a) is a representative backscattered Stokes spectrum [34]. The peaks at $\hbar \omega = 13.7$ and 25.8 meV correspond to symmetry-allowed vibrational excitations unique to a specific crystallographic phase. To identify the phase, we decompose zone-center phonon modes for different tin oxide phases into irreducible representations and compute [35,36] the energy $\hbar \omega$ and differential scattering cross-section $d \sigma /d \Omega$ of each symmetric representation using density functional perturbation theory. For litharge SnO, the analysis yields four Raman-active representations with energies spanning 14.2 ($E_g$), 25.8 ($A_{1g}$), 42.6 ($B_{1g}$), and 56.3 meV ($E'_g$). Computed $d \sigma /d \Omega$ values indicate that the activity of the latter two modes, $B_{1g}$ and $E'_g$, are strongly suppressed, consistent with their absence in the recorded spectrum. The former two modes, for which corresponding atomic displacement patterns are illustrated in Fig. 1(a), exhibit energies that are in excellent agreement with observed peak positions. Collectively, the agreement between the theoretical and experimental findings indicate that our layers are SnO with the litharge crystallographic structure.

Figure 1(b) is an XRD θ-2θ scan acquired from the same SnO/Al2O3(1102) film using Cu $K_{\alpha 1}$ radiation. Between 2θ = 10°−110°, only one family of film reflections is observed. The peaks are indexed as SnO 0001, yielding [37] an out-of-plane lattice parameter $c = 0.4840 \pm 0.0005$ nm, in agreement with 0.4841 nm refined [38] from powder samples [39]. The absence of other reflections corroborate Raman findings, establishing phase-pure SnO layers with the litharge crystal structure.

B. Growth mechanism

X-ray diffuse scattering (XDS) and atomic force microscopy (AFM) experiments are employed to determine the growth modality of litharge SnO/Al2O3(1102) layers. Diffuse scattering maps, including Fig. 2(a), exhibit specular intensity oscillations [40] along $k_x = 0$ which decay slowly with increasing scattering vector $k_z$ as well as pronounced wings [41], which appear at a fixed tilt from the sample surface. Modeling [42] the intensity variation establishes that the film surface is atomically smooth with a roughness of $\rho_{rms} = 1.0$ nm and that the SnO layer is fully dense with a mass density of $\rho_d = 6.2$ g/cm$^3$. Fully dense films are consistent with smooth surfaces since shallow growth mounds result in minimal atomic shadowing during film deposition.
patterns collected from the film [Fig. 3(b)] confirms the overlayer orientation and, furthermore, establishes an \((001)_{\text{SnO}}|| (1102)_{\text{Al}_2\text{O}_3}\) and \([110]_{\text{SnO}}|| [1120]_{\text{Al}_2\text{O}_3}\) epitaxial relationship. Together with XRD pole figure measurements [46], these results demonstrate that the film is an untwinned single crystal.

SnO unit cell dimensions are determined by measuring interatomic distances in Fig. 3(a) and independently confirmed via high-resolution XRD reciprocal space maps (RSMs). Figure 3(c) is a typical RSM of SnO 114 and Al\(_2\)O\(_3\) 4\(2\overline{2}6\) reflections. The film peak is centered at \(k_x = 3.722\ \text{nm}^{-1}\) and \(k_z = 8.264\ \text{nm}^{-1}\), yielding a fully relaxed SnO unit cell with in-plane and out-of-plane lattice parameters of \(a = \sqrt{2}/k_x = 0.3800 \pm 0.0004\ \text{nm}\) and \(c = 4/k_z = 0.4840 \pm 0.0005\ \text{nm}\). The centroid of the Al\(_2\)O\(_3\) 4\(2\overline{2}6\) reflection lies at \(k_x = 4.205\ \text{nm}^{-1}\) and \(k_z = 8.619\ \text{nm}^{-1}\), corresponding to effective lattice parameters \(^2\) of \(a_{\text{Al}_2\text{O}_3} = \sqrt{2}/k_x = 0.3363\ \text{nm}\) and \(c_{\text{Al}_2\text{O}_3} = 3/k_z = 0.3480\ \text{nm}\). Based on the resulting film/substrate lattice parameter mismatch, \(m = a_{\text{Al}_2\text{O}_3}/a - 1 = -12\%\), the critical thickness [47] for strain relaxation is estimated to be less than one monolayer.

The relaxation of the SnO overlayer produces a semicoherent heteroepitaxial interface comprised of a periodic array of misfit dislocations. The dislocation cores are exposed by in-plane strain isocontours computed\(^3\) [48] from and overlaid on Fig. 3(a) (the raw data without the overlay are provided in Ref. [46]). Dislocation cores are found to be separated on average by 2.4 nm, in excellent agreement with \(a_{\text{Al}_2\text{O}_3}/m = 2.5\ \text{nm}\), the expected dislocation line spacing for a fully relaxed SnO(001) film on Al\(_2\)O\(_3\)(1\(\overline{1}02\)).

Despite the relaxed film structure, XRD \(\theta-2\theta\) thickness oscillations [Fig. 3(d)] and overlapping \(\omega\)-rocking curve film and substrate peaks [Fig. 3(e)] establish that the SnO layer exhibits a high degree of structural perfection. In-plane and out-of-plane mosaic coherence lengths \([49], \xi_\perp = 5\ \mu\text{m}\) and \(\xi_\parallel \approx 40\ \text{nm}\), are determined to be limited only by the intrinsic substrate mosaicity and film thickness, respectively. The high structural quality of the film is consistent with the orderly arrangement of atomic columns observed via lattice-resolution STEM [Fig. 3(a)] and attributed to the formation of an intermediary interfacial structure.

Near the substrate region, high-resolution STEM images, including Fig. 3(f), show that the SnO film is divided into a commensurately strained monolayer and a fully relaxed overlayer. Separating the two sections is a \(0.40 \pm 0.03\)-nm-wide gap (75% larger than interatomic distances

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\(^2\)Effective substrate lattice parameters are redefined along (201\(\overline{1}\)) and (1102).

\(^3\)Local strain fields

\[ \epsilon(\hat{r}) = \frac{1}{2\pi} \sum \hat{d}_r \cdot \hat{\nabla}_{\hat{r}} \left[ \angle L_{\hat{r}}(\hat{r}) - 2\pi \hat{\theta} \hat{r} \right] \]

are determined by applying the real-space gradient operator \(\hat{\nabla}\) to the argument of the \(\hat{g}\)-filtered image \(I_{\hat{g}}(\hat{r}) = F_{\hat{r}}^{-1} [F(I(\hat{r})) \cdot \hat{g}(\hat{r})] \) and taking the dot product of the result with \(\hat{d}_r\), the conjugate of \(\hat{g}\) (\(F\) is the Fourier transform operator). The phase ambiguity is removed by evaluating the gradient of the phase field \(\psi(\hat{r})\) on the complex plane using \(\partial \psi(\hat{r}) = \text{Im}[e^{i\psi(\hat{r})} \partial g e^{i\psi(\hat{r})}]\).
in SnO) across which only weak van der Waals interactions are active [46]. These features are a hallmark of van der Waals epitaxy [50] whereby a weakly-bonded gap develops accommodating misfit dislocations and promoting films with high structural perfection despite a large lattice mismatch. Similar interfacial structures have been reported for Bi2Te2/3/GaAs(001) [51], MoS2/GaN(0001) [52], and GaSe/Si(111) [53,54] heteroepitaxial systems, showing them to be common for the epitaxial integration of two-dimensional layered materials (e.g., SnO) on three-dimensional systems (e.g., Al2O3).

**D. Electronic and optical properties**

The electronic structure of SnO is investigated using a combination of transport measurements, variable-angle spectroscopic ellipsometry (VASE), and synchrotron x-ray photoelectron spectroscopy (XPS). Findings are interpreted within the context of band dispersions, charge-density distributions, and electronic densities of states computed from first principles density functional theory.

Figure 4(a) shows calculated SnO band dispersions, colorized and broadened according to orbital and atomic characters, along high-symmetry reciprocal-space directions. The valence-band maximum and conduction-band minimum occur along \( M \Gamma \) and at \( M \), respectively, and give rise to the hole and electron pockets shown inscribed within the first Brillouin zone in Fig. 4(a). The hole pocket has strong contributions from Sn antibonding states which assume an asymmetric lone-pair-like charge distribution [see Fig. 4(b)].

The lone-pair states profoundly influence the equilibrium unit-cell geometry. Rather than adopting the ideal CsCl structure for which the axial ratio \( c/a = 1 \), the SnO cell is tetragonally elongated into the litharge structure (\( c/a = 1.27 \)) as a result of the electronic pressure applied by the lone-pair states [55,56].

The transport and optical properties of SnO are also affected by the lone-pair states. The room-temperature electrical resistivity of the SnO/Al2O3(1\(\bar{1}02\)) film is determined in the SnO(001) plane from four-point probe measurement [57] using pressed indium contacts to be 101 \( \Omega \) cm. Hall measurements carried out over an applied magnetic field range of \( \mu_B H = \pm 6 \) T indicate hole conduction with a mobility of 2.4 cm\(^2\)/V\(s\) and a carrier density of \( 2.5 \times 10^{16} \) cm\(^{-3}\) at room temperature. The measured carrier density value, which is the lowest reported to date [27], indicates trace levels of impurities and tin vacancies, a native mechanism known to engender holes [58], and suggests intrinsic phonon-limited transport. The hole mobility, which is smaller than values reported for polycrystalline films [27], is understood from curvature anisotropies in the lone-pair hole pocket [see Fig. 4(a)], which result in effective masses that are large in the \( xy \) plane and small along \( z \) the tetragonal axis.

SnO optical properties are probed via VASE\(^4\) [59]. The complex dielectric function \( \varepsilon = \varepsilon_1 + i\varepsilon_2 \) is plotted as a function of photon energy \( hv \) in Figs. 4(c) and 4(d). Prominent poles, corresponding to optical excitations, are observed at 3.0 (\( z \)), 3.6 (\( xy \)), and 4.6 eV (\( z' \)); absorption is strongly suppressed below 2.7 eV, the direct optical gap, but remain finite down to \( \sim 1 \) eV, the indirect optical gap. These features are reproduced by first principles calculations based on the random phase approximation (RPA) and indicate that the optical properties of SnO are well described by single-particle-like behavior. The combined experimental and theoretical results reveal that the high degree of optical transparency below the direct gap results from the small optical matrix element involving indirect excitations between lone-pair states [see Fig. 4(b)] and the conduction-band minimum [see Fig. 4(a)].

Figure 4(e) shows x-ray photoelectron spectroscopy valence-band scans collected as a function of photon energy \( hv \) at beamline 29-ID of the Advanced Photon Source; computed densities of states corresponding to SnO and SnO\(_2\) are also shown. Spectra acquired at \( hv = 1500 \) eV exhibit broad valence states spanning 12 eV below the Fermi level.

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\(^4\)Ellipsometric angles are measured at 45°, 65°, and 75° incidences and modeled as a three-layer heterostructure comprised of a semi-infinite Al2O3 substrate, an anisotropic SnO layer with variable ordinary \( xy \) and extraordinary \( z \) dielectric responses, and a porous layer representing surface roughness.
In addition, two peaks of approximately equal intensity are visible at −5.0 and −2.5 eV. As the photon energy is decreased, spectral weights shift from the peak at −2.5 eV to the one at −5.0 eV. This evolution in spectral weight cannot be explained by an energy-dependent matrix element [60]. The differences are instead attributed to a sensitivity that changes with depth. This results from the combination of a varying photoelectron inelastic mean-free path $\ell$ (for $h\nu = 400$ eV, $\ell \lesssim 1$ nm; at $h\nu = 1500$ eV, $\ell \sim 4$ nm) [61] and the presence of a thin (≲4 nm) native SnO$_2$ layer on the air-exposed surface of the SnO film.

### III. CONCLUSIONS

Despite the wide range of desirable properties associated with Sn$^{2+}$, tin generally prefers to adopt a 4+ oxidation state, making the stabilization of the former valence challenging. We successfully demonstrate the growth of epitaxial SnO layers with the litharge structure on Al$_2$O$_3$(1102) using molecular-beam epitaxy. In addition to quantifying the structural perfection and identifying the growth modality of the layers, we report the physical properties of our epitaxial SnO films. Our main results are summarized in Table I.

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### TABLE I. Summary of experimentally determined physical properties measured from a phase-pure, untwinned, relaxed, epitaxial litharge SnO/Al$_2$O$_3$(1102) layer grown via molecular-beam epitaxy at 380 °C in an O$_2$ background partial pressure of $5\times10^{-7}$ Torr. Values obtained from first-principles calculations are shown in parentheses.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>SnO/Al$_2$O$_3$(1102) film properties</td>
<td></td>
</tr>
<tr>
<td>Lattice parameters</td>
<td></td>
</tr>
<tr>
<td>In-plane $a$</td>
<td>0.3800 (0.3807) nm</td>
</tr>
<tr>
<td>Out-of-plane $c$</td>
<td>0.4840 (0.4840) nm</td>
</tr>
<tr>
<td>Axial ratio $c/a$</td>
<td>1.27 (1.26)</td>
</tr>
<tr>
<td>Film/substrate mismatch $m$</td>
<td>−12 %</td>
</tr>
<tr>
<td>Raman-active mode energies $\omega_0$</td>
<td></td>
</tr>
<tr>
<td>Indirect</td>
<td>~1(eV)</td>
</tr>
<tr>
<td>Direct</td>
<td>2.7 (2.6) eV</td>
</tr>
<tr>
<td>$p$-type transport properties</td>
<td></td>
</tr>
<tr>
<td>Resistivity $\rho$</td>
<td>101 Ω cm</td>
</tr>
<tr>
<td>Hole concentration $p$</td>
<td>$2.5\times10^{16}$ cm$^{-3}$</td>
</tr>
<tr>
<td>Hole mobility $\mu_p$</td>
<td>2.4 cm$^2$V$^{-1}$s$^{-1}$</td>
</tr>
<tr>
<td>Structural attributes</td>
<td></td>
</tr>
<tr>
<td>Mass density $\rho_d$</td>
<td>6.2 g/cm$^3$</td>
</tr>
<tr>
<td>van der Waals gap $\delta$</td>
<td>0.3983 nm</td>
</tr>
<tr>
<td>Surface roughness $\rho_{rms}$</td>
<td>1.0 nm</td>
</tr>
<tr>
<td>Screw dislocation density $\rho_s$</td>
<td>$5\times10^6$ cm$^{-2}$</td>
</tr>
<tr>
<td>Mosaic coherence lengths</td>
<td></td>
</tr>
<tr>
<td>In-plane $\xi_i$</td>
<td>5 μm</td>
</tr>
<tr>
<td>Out-of-plane $\xi_L$</td>
<td>~40 nm</td>
</tr>
</tbody>
</table>

FIG. S1. (a) SnO\{011\} and (b) Al\textsubscript{2}O\textsubscript{3}\{11\bar{2}3\} pole figures showing diffracted intensities as a function of polar $\psi$ and azimuthal $\phi$ angles. Indexed peaks are consistent with an untwinned epitaxial single-crystalline SnO film having an (001)$_{\text{SnO}} \parallel (1\bar{1}02)_{\text{Al}_2\text{O}_3}$ and [110]$_{\text{SnO}} \parallel [1120]_{\text{Al}_2\text{O}_3}$ orientational relationship with respect to its substrate. (c) Plan-view schematic of the film/substrate unit cell registry.

XRD pole figures sampling SnO\{011\} and Al\textsubscript{2}O\textsubscript{3}\{11\bar{2}3\} are presented in Figs. S1(a) and S1(b) as a function of azimuthal $\phi$ and polar $\psi$ angles (the surface normal is at $\psi = 0^\circ$). The former exhibits four equidistant peaks at $\psi = 51.9^\circ$ in accordance with the SnO $101$, $0\bar{1}1$, $101$, and $011$ reflections for $c$-axis-oriented tetragonal SnO. The absence of additional peaks testifies to a macroscopically untwinned epitaxial and single crystalline film. The Al\textsubscript{2}O\textsubscript{3}\{11\bar{2}3\} pole figure exhibits two-fold-symmetric patterns consisting of three pairs of peaks, indexed $\bar{2}11\bar{3}$ and $\bar{1}2\bar{1}3$ ($\psi = 25.9^\circ$), $21\bar{1}3$ and $12\bar{1}3$ ($\psi = 67.4^\circ$), and $1\bar{1}2\bar{3}$ and $1\bar{1}2\bar{3}$ ($\psi = 75.0^\circ$). Together, film and substrate reflections demonstrate an (001)$_{\text{SnO}} \parallel (1\bar{1}02)_{\text{Al}_2\text{O}_3}$ and [110]$_{\text{SnO}} \parallel [11\bar{2}0]_{\text{Al}_2\text{O}_3}$ orientational relationship; a plan-view schematic of the film and substrate unit cells is illustrated in Fig. S1(c).

FIG. S2. (a) As-captured STEM image used to compute the isostrain contours shown in Fig. 3(a). (b) Out-of-plane interatomic spacings $\delta$ (blue) and corresponding lattice parameter values (red) as a function of distance $x$ from the film/substrate interface.

Figure S2(a) is a STEM image collected near the film/substrate interface. The micrograph, which is the same as that presented in Fig. 3(a) without isostrain contours overlaid, shows a commensurately strained monolayer and an accompanying van der Waals gap extending uniformly across the film/substrate interface.

Out-of-plane interatomic spacings $\delta$ are determined from the position of atomic columns in Fig. S2(a). The results are plotted as a function of distance $x$ from the film/substrate interface in Fig. S2(b). In the film region ($x < 0$), the double-layered structure of the SnO unit cell causes $\delta$ to oscillate between two values which sum to 0.484$\pm$0.007 nm, in agreement with the SnO out-of-plane lattice parameter deduced from x-ray diffraction RSM and $\theta$-2$\theta$ scans. Similar analyses in the substrate region ($x > 0$) yield an out-of-plane substrate lattice parameter of 0.348$\pm$0.011 nm. Near the film/substrate interface, a distinctively large interlayer gap of $\delta = 0.40\pm0.03$ nm is observed.

Figures S3(a) and S3(b) show post-growth RHEED patterns collected in situ along SnO[110] and [100] azimuths. For reference, arcs of Bragg and Laue circles are shown. Bragg circles (solid) are centered on transmitted beams and represent scattering vectors of constant magnitude; Laue circles (dashed) are centered on shadow edges and represent scattering vectors for which the exit angle is constant and equal to the incident angle. The absence of spots on the Laue circle means the surface consists of growth mounds which are, in turn, through the absence of spots concentric
with Bragg circles, deemed too shallow to diffract through. Together with the observed streaks, these features indicate favorable SnO/Al₂O₃ wetting and layer-by-layer growth, notwithstanding the large film/substrate lattice mismatch.

R-plane Al₂O₃ substrates are prepared prior to growth using a degreasing procedure consisting of sequential 5-minute-long rinses in ~ 2% Micro-soap diluted in deionized water, followed by acetone and isopropyl alcohol solutions. Following a rinse with deionized water, the wafers are annealed in air for 6 hours at 1050°C. AFM height maps (not shown) reveal that the resulting substrate surface is smooth and characterized by atomic terraces.

Four-point transport measurements are carried out between T = 260 and 300 K to determine the temperature-dependent evolution of the resistivity ρ, carrier density p, and carrier mobility µ of SnO. The measured ρ(T) values are presented in Fig. S4(a). At room-temperature, the film resistivity is 101 Ω-cm. Cooling to 260 K causes the film resistivity to increase to 270 Ω-cm. To separate the contributions to resistivity of carrier density and carrier mobility, Hall measurements are performed. Figure S4(b) shows the transverse resistance Rₓᵧ measured as a function of magnetic field at room temperature. From the slope of the Rₓᵧ(B), conduction at room temperature is found to be predominately due to holes for which the carrier density p and mobility µₓᵧ equal 2.5 × 10¹⁶/cm³ and 2.4 cm²V⁻¹s⁻¹, respectively. The temperature-dependent hole concentration and mobility are plotted in Figs. S4(c) and S4(d). As the temperature is reduced to 260 K, the hole mobility remains approximately constant. The hole density, however, decreases to 1.2 × 10¹⁶/cm³, consistent with the freezing out of carriers as thermal energies are reduced relative to dopant ionization energies.